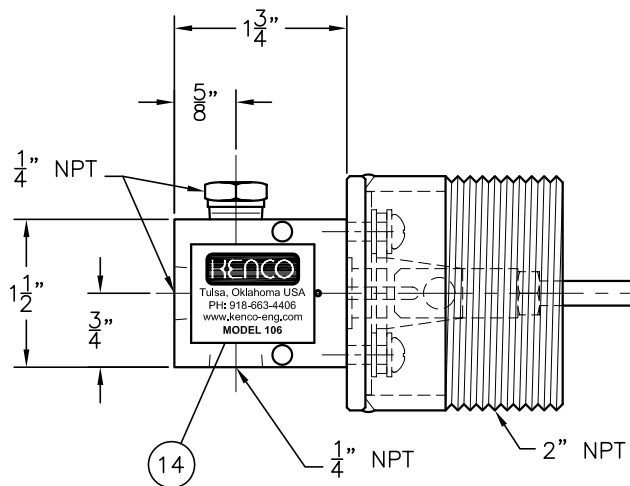
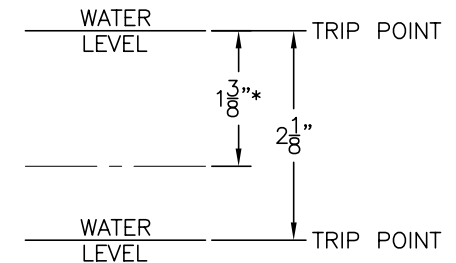


NOTE: STAMP DATE ONTO INSIDE BOTTOM SURFACE OF ITEM 10 HOUSING ASSEMBLY USING BLACK PERMANENT INK.



WETTED PARTS  
18-8/302/303/304 STAINLESS STEEL  
BUNA-N  
ALUMINUM



\* THIS DIMENSION WILL BE BELOW CENTER LINE IF SWITCH OR ENTIRE ASSEMBLY IS ROTATED 180°. TRIP DIMENSIONS ARE BASED ON TESTS WITH WATER. TRIP POINTS MAY VARY WITH LIQUIDS OTHER THAN WATER.

**ASSEMBLY NOTES:**

1. ITEMS 2 AND 3 TO BE ASSEMBLED WITH LOCTITE 242 OR EQUIVALENT.
2. ITEMS 6 AND 7 TO BE ASSEMBLED WITH LOCTITE 242 OR EQUIVALENT.
3. LUBRICATE ITEM 13 WITH SAE 30 WT. OIL PRIOR TO INSTALLATION.

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TOLERANCES UNLESS OTHERWISE SPECIFIED  
DECIMAL: ±.005" FRACTIONAL: ±1/64" ANGULAR: ±1/2°

REV.	DATE	BY	ECN	EXPLANATION:
D	09-18-06	DS	-	REDRAWN; WAS HAND DWG; UPDATED ITEM 14
E	01-04-07	KI	-	WETTED PARTS WERE 303/302/304 STAINLESS
F	04-23-08	DS	-	STEEL AND BUNA-N ITEM 5 P/N WAS P-3947

**KENCO ENGINEERING COMPANY**  
TULSA, OKLAHOMA

SWITCH, PNEUMATIC FLOAT

DATE: 04-09-86 SHEET: 1 OF 1 DRAWING NUMBER  
DRN. BY: CALLAHAN CHKD. BY: C-106  
SCALE: 1"=1" REVISION: F